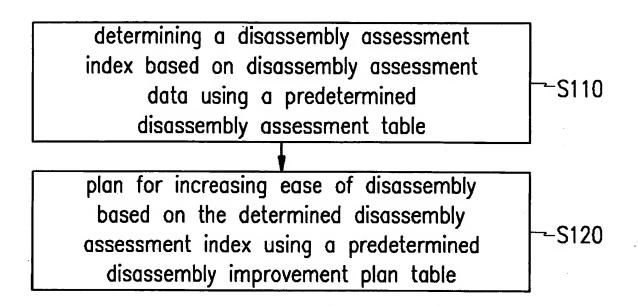
FIG. 1



## FIG. 2

	checklis	st for structure disa	assembly assessment data (disassembly of vehicle)	
process n			component and structure name	score
accessibility		proaching	free approach, partially restricted approach,	
		pace size ling route visibility	difficult approach	_
				1
		elf location	☐ yes ☐ no	
		ching direction	0 01 02	7
	-	nge number	1	
	bolt	visibility	□ high □ low	_
		working space size		
disassembly		disassembling force	□ high □ middle □ low	7
force		holding ease.	☐ high ☐ middle ☐ low	┨
transmissibility	bonding	visibility	□ high □ low	+
		working space size	☐ free working ☐ restricted working	7
		disassembling force	☐ high ☐ middle ☐ low	7
		holding ease	☐ high ☐ middle ☐ low	$\dashv$
	fastening	visibility	high low	+-
		working space size	☐ free working ☐ restricted working	1
		disassembling force	□ high □ middle □ low	7
		holding ease	☐ high ☐ middle ☐ low	$\dashv$
	Snap-fit	visibility	☐ high ☐ low	+
		working space size	☐ free working ☐ restricted working	1
	'	disassembling force	□ high □ middle □ low	+
	]	holding ease	☐ high ☐ middle ☐ low	-
	welding	visibility	□ high □ low	+
		working space	☐ free working ☐ restricted working	4
		size disassembling		
		force		
		holding ease	□ high □ middle □ low	
i I	fitting	visibility	□ high □ low	
  -		working space size	☐ free working ☐ restricted working	
		disassembling force	□ high □ middle □ low	1
		holding ease	☐ high ☐ middle ☐ low	ヿ゙_
Disassembly		pre-disjoint	☐ less than average ☐ average ☐ more than average	
structural	compone	component		
attribute	nt	number		_
1	structure	disposition	direct disassembly structure	]
!	1 /	data	☐ complex disassembly structure	
Ţ	-	coupling	☐ sequential disassembly structure ☐ 1 ☐ 2-3 ☐ more than 3	4
Ţ	[	element number	UT UZ-3 U More uran 3	
1	1	connected	□ 4 □ 3 □ less than 3	$\dashv$
	coupling structure	component	20 21000 1121.0	
		coupling point	☐ less than 4 ☐ 5-6 ☐ more than 6	1

checklist for component disassembly assessment data (disassembly of structure)											
process numb	er	compo							score		
	l disa	structure na			- 14		u .	77.			
accessibility		disposition state			gh .	☐ midd		□ low	,		
,		need of state maintenance coupling portion exposuré			gh N	☐ midd		low			
				□ hiç	)n	☐ midd	le	low			
	approaciii	approaching direction change number				<b>□</b> 1:		□ 2			
	<del> </del>	fixing state		П по	fixina	Ditomo	orone file	dia a			
	bolt			no fixing temporary fixing continual fixing							
		working space size		☐ free working ☐ restricted working							
		disassembling force		☐ high ☐ middle ☐ low							
	9		ng ease	□ hic		☐ midd		□ low			
			state	<del></del>	fixing				<del></del>		
	bonding		□ no fixing □ temporary fixing □ continual fixing								
	_	working space size		☐ free working ☐ restricted working							
		disassembling force		□ hig		□ midd		□ low			
disassembling			ng ease	□ hig		□ midd		□ low	:		
force	- :		state		fixing		orary fix				
	fastening	-			ntinual fi		7.50				
transmissibility		working space size			e workin		estricted	working			
			bling force	□ hig		☐ midd		□ low			
			ng ease	□ hig		□ midd		□ low			
		fixing state		☐ no fixing ☐ temporary fixing					<del>-</del>		
	snap- fit			☐ continual fixing							
		working	space size	☐ free working ☐ restricted working							
	ļ	disassembling force		☐ hig		□ midd		□ low			
		holdir	ng ease	☐ hiç	jh .	☐ midd	le	□ low			
	welding	fixing	state	☐ no fixing ☐ temporary fixing							
		□ continual fixing									
	ł		space size	☐ free working ☐ restricted working							
		disassembling force		□ hig		☐ midd		□ low			
			ng ease	☐ hig		□ midd		□ low			
	fitting	fixing state			fixing		orary fix	ting			
		ļ		☐ continual fixing							
<del> </del>			working space size		e workin			working			
	disassemblin			☐ hiç		☐ midd		□ low	]		
	<u></u>		ng ease	□ hig		□ midd		□ low			
		component pre- structure compon			s than a		□ av	verage			
41	structure				ore than						
disassembly						sembly s					
· ·	structural disposition data attribute		☐ complex disassembly structure ☐ sequential disassembly structure								
attribute	coupling	outsing south to		⊔ se	quential	disassem	DIY STruc	cture			
	structure	coupling element number		<b>1</b>	□ 2-3	□ mo	ore than	3			
	300000		ected								
				<b>□</b> 4		3 3	☐ les	ss than 3			
		component number  coupling point number									
3				less than 4 5-6 more than 6							
		nur	IID <del>e</del> i								